Infiltrator™
Water Technologies
Part of ADS

Texas

Design Manual for Arc Chambers by Infiltrator in Texas



MADE IN THE USA

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The purpose of this manual is to provide specific design and installation information pertinent to the use of Arc Chambers in trenches, wide excavations, soil substitution, mounds and low pressure dosing applications in Texas. Each revised version of this manual supersedes the previous version. Infiltrator Chambers must be used in conjunction with the standards described in the Texas Commission on Environmental Quality (TCEQ) OSSF Regulations Chapter 285.

For more detailed design information, please contact Infiltrator Water Technologies at 1-800-221-4436

Texas

ARC CHAMBERS

The Arc septic leaching chambers are sturdy, lightweight plastic units that combines maximized infiltrative surface area and storage capacity with an improved structural design to handle most any conventional leachfield system challenge without sacrificing performance.

Arc 24 Nominal Chamber Dimensions	
Size:	22.5”W x 67”L x 12”H
Storage Capacity:	37.5 gal
Invert Elevation:	6.25”

ARC 24 CHAMBER BY INFILTRATOR



Arc 36 Standard Nominal Chamber Dimensions	
Size:	34”W x 63”L x 13”H
Storage Capacity:	80 gal
Invert Elevation:	7.25”

ARC 36 STANDARD CHAMBER BY INFILTRATOR



Arc 36 High Capacity Nominal Chamber Dimensions	
Size:	34.5”W x 63”L x 16”H
Storage Capacity:	80 gal
Invert Elevation:	10.5”

ARC 36 HIGH CAPACITY CHAMBER BY INFILTRATOR



Sizing of Chamber Systems in Trenches Only

ARC 24 CHAMBER SYSTEMS



Arc 24 Chamber

Minimum number of Quick4 High Capacity Chambers required based on bedrooms and soils class.

NUMBER OF BEDROOMS	SOIL CLASS 1B	SOIL CLASS II	SOIL CLASS III
1-2	18	27	34
3	24	36	45
4	30	45	57
5	36	54	68
6	42	63	79
Ea. Add'l Bedroom	6	9	12

1. This chart is the minimum sizing based on Infiltrator Water Technologies requirements. There is no warranty implied or granted on any system installation that does not comply with these minimum sizing requirements.

2. This chart complies with Infiltrator Water Technologies' minimum sizing criteria per TCEQ regulations.

3. If you use the GPD flow rate, use the following formulas for the Arc 24 Capacity Chambers.

L = excavation length in feet
A = absorptive area
W = excavation width in feet

Arc 24 Chambers: L = .6 A / (W+2)
Arc 24 Chambers: L = .6 A / (3+2)

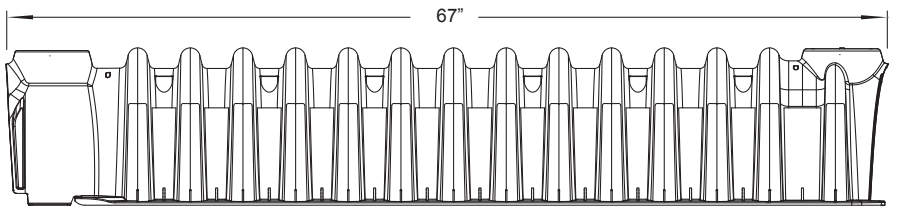
4. If you use the LOW GPD flow rate, use the following formula for the Arc 24 Chambers.

L = excavation length in feet
A = absorptive area
W = excavation width in feet

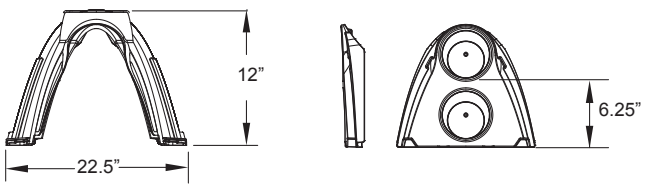
Arc 24 Chambers: L = .75 A / (W+2)
Arc 24 Chambers: L = .75 A / (3+2)

NOTE: All Arc 24 leaching chambers can be installed on residential or commercial installations.

ARC 24 CHAMBER SIDE VIEW
(not to scale)



ARC 24 END AND ENDCAP VIEWS
(not to scale)



Sizing of Chamber Systems in Trenches Only

ARC 36 STANDARD CHAMBER SYSTEMS



Arc 36 Standard Chamber

Minimum number of Arc 36 Standard Chambers required based on bedrooms and soils class.

NUMBER OF BEDROOMS	SOIL CLASS 1B	SOIL CLASS II	SOIL CLASS III
1-2	15	22	27
3	19	29	36
4	24	36	45
5	29	44	54
6	34	51	63
Ea. Add'l Bedroom	5	8	9

1. This chart is the minimum sizing based on Infiltrator Water Technologies requirements. There is no warranty implied or granted on any system installation that does not comply with these minimum sizing requirements.

2. This chart complies with Infiltrator Water Technologies' minimum sizing criteria per TCEQ regulations.

3. If you use the **HIGH** GPD flow rate, use the following formulas for the Arc 36 Standard Chambers.

L = excavation length in feet
A = absorptive area
W = excavation width in feet

Arc 36 Standard Chambers: L = .6 A / (W+2)
Arc 36 Standard Chambers: L = .6 A / (3+2)

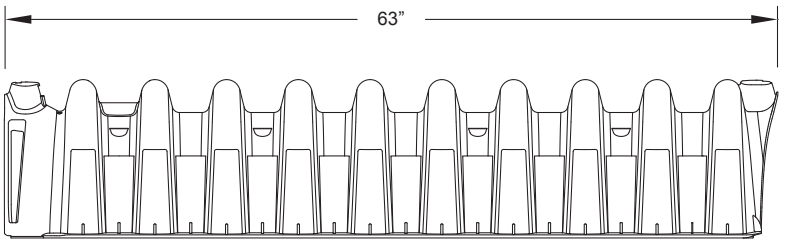
4. If you use the LOW GPD flow rate **(Water Savings Credit)**, use the following formula for the Arc 36 Standard Chambers.

L = excavation length in feet
A = absorptive area
W = excavation width in feet

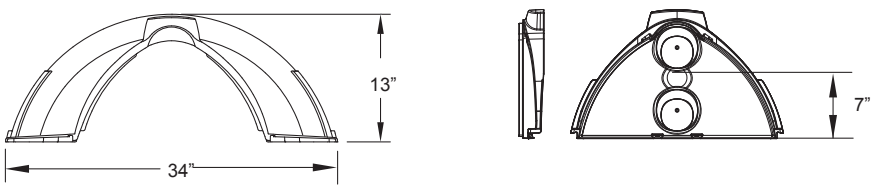
Arc 36 Standard Chambers: L = .75 A / (W+2)
Arc 36 Standard Chambers: L = .75 A / (3+2)

NOTE: All Arc 36 Standard leaching chambers can be installed on residential or commercial installations.

ARC 36 STANDARD CHAMBER SIDE AND END VIEWS
(not to scale)



ARC 36 STANDARD END AND ENDCAP VIEWS
(not to scale)



Sizing of Chamber Systems in Trenches Only

ARC 36 HIGH CAPACITY CHAMBER SYSTEMS



Arc 36 High Capacity Chamber

Minimum number of Arc 36 High Capacity Chambers required based on bedrooms and soils class.

NUMBER OF BEDROOMS	SOIL CLASS 1B	SOIL CLASS II	SOIL CLASS III
1-2	15	22	27
3	19	29	36
4	24	36	45
5	29	44	54
6	34	51	63
Ea. Add'l Bedroom	5	8	9

1. This chart is the minimum sizing based on Infiltrator Water Technologies requirements. There is no warranty implied or granted on any system installation that does not comply with these minimum sizing requirements.

2. This chart complies with Infiltrator Water Technologies' minimum sizing criteria per TCEQ regulations.

3. If you use the **HIGH** GPD flow rate, use the following formulas for the Arc 36 High Capacity Chambers.

L = excavation length in feet
A = absorptive area
W = excavation width in feet

Arc 36 Standard Chambers: L = .6 A / (W+2)
Arc 36 Standard Chambers: L = .6 A / (3+2)

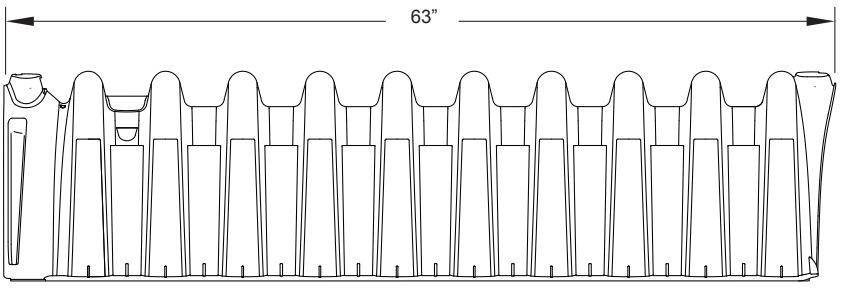
4. If you use the LOW GPD flow rate **(Water Savings Credit)**, use the following formula for the Arc 36 High Capacity Chambers.

L = excavation length in feet
A = absorptive area
W = excavation width in feet

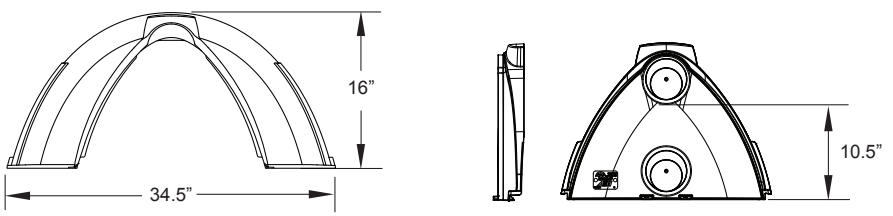
Arc 36 Standard Chambers: L = .75 A / (W+2)
Arc 36 Standard Chambers: L = .75 A / (3+2)

NOTE: All Arc 36 High Capacity leaching chambers can be installed on residential or commercial installations.

ARC 36 HIGH CAPACITY CHAMBER SIDE AND END VIEWS
(not to scale)



ARC 36 HIGH CAPACITY END AND ENDCAP VIEWS
(not to scale)

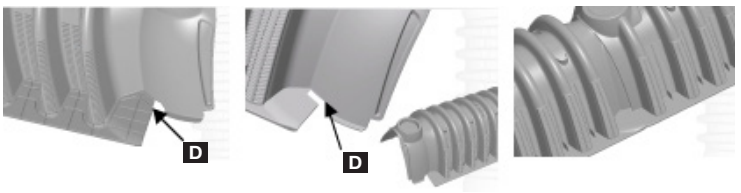


Arc 18 and Arc 24 Chambers are an economical, easy-to-install alternative to conventional on-site leachfield systems. In a conventional on-site leachfield system, 4-inch pipe and gravel are used to fill in the excavation.

Arc chambers eliminate the need for gravel, thereby reducing many of the problems inherent in gravel systems, including compaction, loss of storage, and fines. The open bottom design of the Arc chamber maximizes infiltrative surface area, while its structural design ensures long-term trench integrity. As allowed by state or local code, chamber system designs commonly result in sizing credits that reduce the leachfield area required within the field footprint. This affords a decrease in machine time, trucking costs, and labor to the installer and an increase in usable land to homeowners and developers.

Installation Instructions

Arc 18 and Arc 24 Chamber



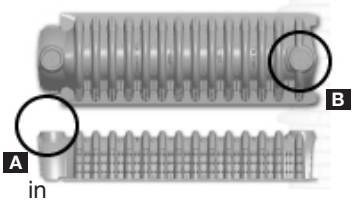
Trench Installation Guidelines

1. Excavate trench to proper width and depth as described in the design and as required by state and local code. Excavation and proper elevation should be set according to a permit formulated from a soil evaluation by the local Health Department, soil scientist, or engineer. For any traffic condition up to an H-10 (16,000 lbs/axle) maximum load limit, the minimum cover over the crown of the chamber shall be 12 inches. For trench installations, a minimum 18-inch wide trench is required for the Arc 18 and a minimum 24-inch wide trench is required for the Arc 24. Adjacent trenches require a minimum of 2-foot separation between lines. (NOTE: Please check with your State or Local codes for minimum separation between trench lines.)

2. Smooth irregularities in the excavation and trench bottom, then clear any large rocks or debris from the bottom of the trench. Scarify the soil if smearing is present. The drainfield trench bottom or absorption bed should be prepared level. Any allowed slope or fall should be determined and based on your state or local codes.

Chamber Assembly

3a. Install the first chamber onto the prepared drainfield. Place dome end first. Each chamber end is marked either Dome (B) or Post (A) on the round observation/vent knockout ports.



3b. Assemble the Arc chambers in the trench excavation by laying the chamber dome over the post. Raise the post end of the incoming chamber and slightly pull the chamber back until the dome stops at the underlying post.

3c. As the incoming chamber is laid flat in the trench, position the lower base flanges of the incoming chamber under the raised base flanges (C) of the previously-installed chamber. The trench area in front of the raised base flange should be free of rocks, soil clumps or other obstructions to ensure proper base flange engagement.

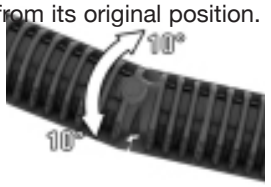


d. Arc 18 and Arc 24 chambers are designed with an articulating joint that allows for a free-range horizontal rotation of 20 degrees, with a maximum of 10 degrees in either direction. Do not over-rotate the joint beyond 10 degrees.



e. Each chamber is equipped with a swivel lockout feature (D) located at the base flange of the post end. While the swivel lockout is left in place, the chambers are designed to align in a straight pattern. With the swivel lockout removed, the chamber is free to rotate. The swivel lockout may be removed by cutting along the two sides of the perforation of the lockout and then either moving or removing the remaining piece of plastic from its original position.

f. As each chamber is placed in the trench, adjust the trench direction accordingly by removing the appropriate swivel lockout. The incoming chamber base flange will now ride in the removed lockout gap, allowing up to ten degrees of rotation per five-foot chamber.



4. Prior to installing endcaps, remove the appropriate knockouts for pipe connections by placing the endcap face down on a hard surface and cutting with a hole saw or utility knife. Trim any burs or excess material with a utility knife. Where a hole saw is used to create a pipe opening, centering dimples are placed in the middle of each knockout for the hole saw pilot bit. The knockout will accept a 4" SDR 35 or a 4" Schedule 40 pipe. 3" options are denoted by the inner ring knockout. Inlet pipe must not exceed 2 inches in length beyond the endcap. Inlet pipe extending beyond 2 inches will interfere with the chamber and hinder endcap assembly. Upper knockout shall be used for inlet piping. Lower knockouts are provided for return lines or continuous circuit piping in bed or mound systems. Receiving pockets for 6"x8" splash plates are incorporated into every endcap.







5. Place lip of endcap over the end of the chamber unit and snap into place. Secure in place with backfill. The universal endcap is designed to fit both ends of the Arc 18 and Arc 24 chamber. The endcap shall be placed so that the Arc logo faces outward.

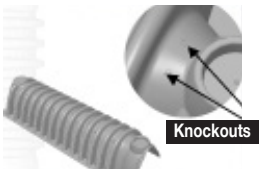
6. Where required by local code, a splash plate shall be place under the inlet end of the chamber. Each endcap is equipped with splash plate receiving pockets. Place the splash plate into the positioning fins prior to endcap assembly.

7. Where required, connect serial or manifold lines of the chambers in the same manner as described in steps 4 and 5 above.





8. The post end has small knockouts located on the roof of each chamber. When removed, these knockouts allow for the use of zip ties or straps to hang pressure-dosing pipe. Where pressure-dosing pipe is used, endcaps should be prepared with a hole saw to adequately accommodate the outside diameter of the PVC dosing pipe.



9. An easy-knockout inspection port is provided in each Arc 18 and 24 chamber. Once the knockout is removed, the resulting opening will accept 4-inch SDR 35 (4.215” O.D.) or 4-inch Schedule 40 (4.5” O.D.) pipe. The Schedule 40 pipe may require moderate coaxing with a rubber mallet.



10. Fill sidewall area to top of chambers with native soil (or select fill where required). Fill shall be compacted to the minimum requirements necessary for the soil type used. “Walking in” the soil is one acceptable means for achieving the compaction level along the sides of the chamber.



11. Complete the backfill of the system with native soil or select fill to the depth specified in the system design and as required by state and local codes. Avoid large rocks and debris in backfill material, as they may eventually impinge on the chamber. As common practice, avoid driving any equipment over the Arc chambers prior to final backfill. Where vehicular loading will be anticipated, all Arc 18 and Arc 24 chambers are approved for H-10 (16,000 lbs/axle) loading when installed with a minimum of 12 inches to a maximum of 8 feet of cover after consolidation*.



12. When preparing the final grade, grading shall be such that stormwater is diverted away from the drainfield. System final grade should be crested or sloped, never left flat or concave. Channel storm and downspout water away from the drainfield. Final grading should be slightly to moderately limited soil to help maintain an aerobic state in the drainfield. Venting is not required. However, venting is recommended to promote oxygen to easily access to the drainfield, and may be required by code.

* **NOTE:** Cover height and live loading limits are impacted by both soil type and compaction requirements. Arc by Infiltrator should be contacted when poor soils are encountered or, if unknown, when fill heights exceed 2 feet.

Bed Installation Guidelines

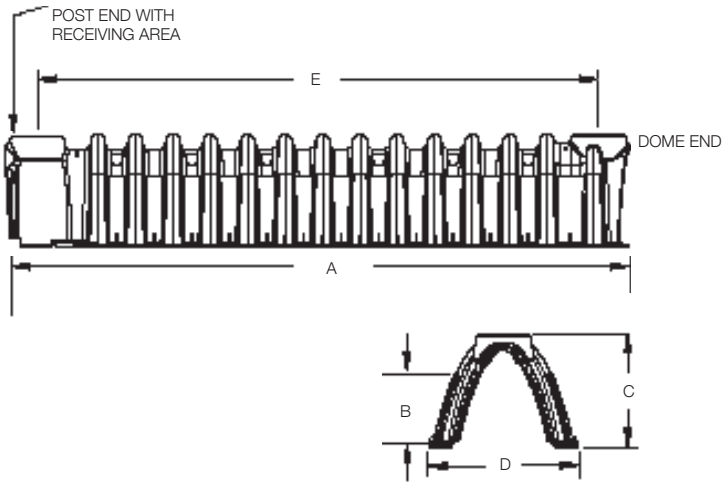


1. Excavate bed to proper width and depth as described in the design and as required by state and local code. For any traffic condition up to an H-10 (16,000 lbs/axle) maximum load limit, the minimum cover over the crown (top of chamber) of the chamber shall be 12 inches. The total minimum bed depth, when measured to the bottom of the chamber, shall be 24 inches to the bottom of the trench bed for the Arc 18 and Arc 24 chambers for non-traffic applications. For bed type installations, a minimum separation of 4 to 6 inches is required between chamber rows.



2. Smooth irregularities in the excavation and clear any large rocks or debris from the bottom of the bed. Slope of the bed shall be determined based on state or local code.

3. For chamber assembly, see steps 3 through 10 in the Trench Installation Guidelines above.



	Arc 18	Arc 24
Length (**A**)	67”	67”
Repeat Length (**E**)	60”	60”
Sidewall Height (**B**)	6.03”	7.5”
Overall Height (**C**)	12”	12”
Overall Width (**D**)	16”	22.5”
Weight	11 lbs	13 lbs
Capacity	3.42 cu ft (25.62 gal)	5.02 cu ft (37.55 gal)

Installation Instructions

Arc 36, Arc 36 LP, Arc 36 HC Chamber

Arc 36, Arc 36 LP and Arc 36 HC Chambers are an economical, easy-to-install alternative to the conventional on-site leachfield system. In a conventional on-site leachfield system, 4-inch pipe and gravel are used to fill the excavation. The Arc chamber units eliminate the need for gravel, thereby reducing many of the problems inherent in gravel systems, including compaction, loss of storage, and fines. The open bottom design of the Arc chamber maximizes infiltrative surface area, while its structural design ensures long-term trench integrity. As allowed by state or local codes, chamber system designs commonly result in sizing credits that reduce the leach field area required within the field footprint. This affords a decrease in machine time, trucking costs, and labor to the installer and increased usable land to the homeowner, and developers.

Installation Guidelines



1. Excavate trench or bed to proper width and depth as described in the design and required by state and local codes. The system should be designed by the required design professional and have a permit from the local health department. For any traffic condition up to an AASHTO H-10 (16,000 lbs/axle) maximum load limit, the minimum cover over the crown of all Arc chambers shall be 12 inches. For non-traffic applications the chambers can have a minimum of 6" of cover. For trench installations, a minimum 3-foot wide trench is required for the Arc 36, Arc 36 LP and Arc 36 HC. Reference system design and state or local codes for minimum separation distances between trench lines.

Note: The chambers have a maximum cover depth of 48" for bed applications and 96" for trenches. Please refer to Infiltrator Cover Policy or call with any questions.

2. Smooth irregularities in the excavation and trench bottom and clear any large rocks or debris from the bottom of the trench. Scarify the soil if smearing is present. The drainfield trench or beds should be prepared level, or have the prescribed slope.



Chamber Assembly

3a. Install the first chamber with the "dome end" (A) of the "lock & drop" joint at the header end of the trench. Please note the directional arrows which are located on the top of the chamber inspection port.

3b. Install the chambers by first placing the "dome end" of the incoming chamber over the "post end" (B) of the chamber already in place. Raise the post end of the incoming chamber and slightly pull the chamber back until the dome stops and is locked into the post end joint.

3c. The trench area in front of the base should be free of rocks, soil clumps or other obstructions to ensure proper base fit and "lock & drop" joint chamber engagement. A positive connection to the "lock & drop" joint will occur when the incoming chamber is laid flat on the trench bottom.



3d. A "push-out" tab is located on the "post end" of each chamber. This tab should be utilized at the eand of each trench line run to prevent soil migration from entering the septic system. Press the "push-out" tab over the "post end" lip until it snaps into place.



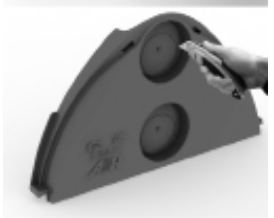
3e. All Arc chambers are designed fo 10 degrees of swivel in either direction at each joint.

3f. The Arc 36 and Arc 36 HC chambers offer a Side Port Coupler (SPC) accessory. Installation of the SPC will increase trench radius of up to 10 additional degrees of articulation in either direction or increase plumbing inlet options. This unit can be installed between any two Arc 36 or Arc 36 HC chambers within the trench line or at the end of a run with the universal endcap.





4. Prior to installing the endcaps, remove the appropriate knockouts for pipe connections by placing the endcap face down on a hard surface and cutting with either a hole saw or utility knife. Where a hole saw is used to create a pipe opening, centering pilot dimples are placed in the middle of each knockout for the hole saw bit. The knockout will accept a 4" SDR 35 or a 4" Schedule 40 pipe. 3" options are denoted by the inner ring knockout. Inlet pipe must not exceed 2 inches in length beyond the endcap. Inlet pipe extending beyond 2 inches will interfere with the chamber and hinder endcap assembly. Upper knockouts shall be used for inlet piping. Lower knockouts are provided for return lines or continuous circuit piping in bed or mound systems.



5. Place lip of endcap over the end of the chamber unit and snap into place. Secure in place with backfill. The universal endcap is designed to fit both ends of any Arc chamber.

The endcap shall be placed so that the Arc logo faces outward. Receiving pockets for 6”x8” splash plates are incorporated into every endcap.



6. Install a splash plate under the inlet end of the chambers. Each endcap is equipped with splash plate receiving pockets. Place the splash plate into the positioning fins prior to endcap assembly. Connect serial or manifold lines of the chambers in the same manner as described in steps 4 and 5 above.

7. All Arc chambers offer slots on the “post end” to accommodate ziptie straps to hang pressure-dosing pipe. Where pressure-dosing pipe is used, endcaps should be prepared with a hole saw to adequately accommodate the outside diameter of the dosing pipe.

8. An easy-knockout inspection port is provided on the top of each Arc 36, Arc 36 LP, and Arc 36 HC chamber. Once the knockout is removed, the resulting opening will accept 4” SDR 35 (4.5” O.D.) or 4” Schedule 40 (4.215” O.D.) pipe. The Schedule 40 pipe may require moderate coaxing with a rubber mallet. Arc chamber inspection ports are labeled with both size knockout rings.

Note: Before backfilling, the system must be inspected by a health officer or other official as required by State and local codes. Create an as-built drawing at this time for future records.



9. Fill sidewall area to top of chambers with native soil (or select fill where required). Fill shall be compacted to the minimum requirements necessary for the soil type used. “Walking in” the soil is an acceptable means for achieving the compaction level along the sides of the chamber.

Note: In wet or clay soils, do not walk in the sidewalls.

10. Complete the backfill of the system with native soil or select fill to the depth specified in the system design and as required by state and local codes. Avoid large rocks and debris in backfill material, as they may eventually impinge on the chamber. As common practice, avoid driving any equipment over the chambers prior to final backfill. Where vehicular loading will be anticipated, all Arc 36, Arc 36 LP and Arc 36 HC chambers are approved for AASHTO H-10 (16,000 lbs/axle) loading when installed with a minimum of 12 inches to a maximum of 8 feet of cover after consolidation in trenches and 4 feet maximum for beds.



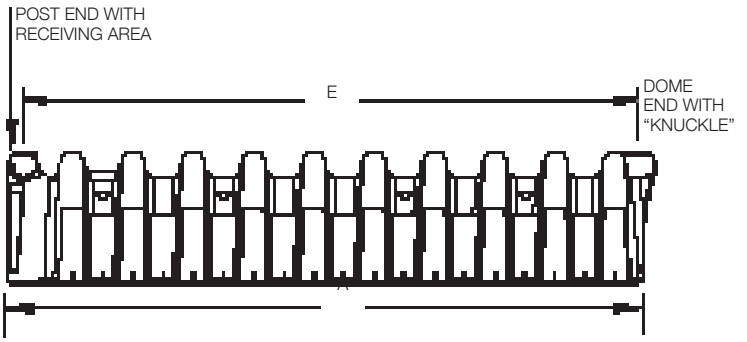
11. When preparing the final grade, grading shall be such that stormwater is diverted away from the drainfield system. The final grade should be crested or sloped, never flat or concave. Channel storm and downspout water away from the drainfield. Final grading should be slightly to moderately limited soil to help maintain an aerobic state in the drainfield. Venting is not required, but is recommended to promote oxygen access to the drainfield. Venting practices may be required by state or local code.

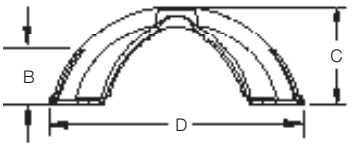


12. Do not drive over system while backfilling in sand.

13. For shallow cover applications, mound 12 inches of soil over the system before driving over it, and then grade it back to 6 inches upon completion.







	Arc 36	Arc 36 LP	Arc 36 HC
Length (**A**)	63”	64”	63”
Repeat Length (**E**)	60”	60”	60”
Sidewall Height (**B**)	7.25”	3.8” / 8.0”**	10.74”
Overall Height (**C**)	13”	8”	16”
Overall Width (**D**)	34”	34”	34”
Capacity	8 cu ft (60.14 gal)	5.84 cu ft (43.71 gal)	10.7 cu ft (80 gal)

**8” invert height can be obtained by entering through inspection port.

ARC BY INFILTRATOR WARRANTY

INFILTRATOR WATER TECHNOLOGIES STANDARD LIMITED WARRANTY

(a) The structural integrity of each chamber, endcap and other accessory manufactured by Infiltrator (collectively referred to as "Units"), when installed and operated in a leachfield of an onsite septic system in accordance with Infiltrator's installation instructions, is warranted to the original purchaser ("Holder") against defective materials and workmanship for one year from the date upon which a septic permit is issued for the septic system containing the Units; provided, however, that if a septic permit is not required for the septic system by applicable law, the one (1) year warranty period will begin upon the date that installation of the septic system commences. In order to exercise its warranty rights, Holder must notify Infiltrator in writing at its corporate headquarters in Old Saybrook, Connecticut within fifteen (15) days of the alleged defect. Infiltrator will supply replacement Units for those Units determined by Infiltrator to be defective and covered by this Limited Warranty. Infiltrator's liability specifically excludes the cost of removal and/or installation of the Units.

(b) THE LIMITED WARRANTY AND REMEDIES IN SUBPARAGRAPH (a) ARE EXCLUSIVE. THERE ARE NO OTHER WARRANTIES WITH RESPECT TO THE UNITS, INCLUDING NO IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

(c) This Limited Warranty shall be void if any part of the chamber system (chamber, endcap or other accessory) is manufactured by anyone other than Infiltrator. The Limited Warranty does not extend to incidental, consequential, special or indirect damages. Infiltrator shall not be liable for penalties or liquidated damages, including loss of production and profits, labor and materials, overhead costs, or other losses or expenses incurred by the Holder or any third party. Specifically excluded from Limited Warranty coverage are damage to the Units due to ordinary wear and tear, alteration, accident, misuse, abuse or neglect of the Units; the Units being subjected to vehicle traffic or other conditions which are not permitted by the installation instructions; failure to maintain the minimum ground covers set forth in the installation instructions; the placement of improper materials into the system containing the Units; failure of the Units or the septic system due to improper siting or improper sizing, excessive water usage, improper grease disposal, or improper operation; or any other event not caused by Infiltrator. This Limited Warranty shall be void if the Holder fails to comply with all of the terms set forth in this Limited Warranty.

Further, in no event shall Infiltrator be responsible for any loss or damage to the Holder, the Units, or any third party resulting from installation or shipment, or from any product liability claims of Holder or any third party. For this Limited Warranty to apply, the Units must be installed in accordance with all site conditions required by state and local codes; all other applicable laws; and Infiltrator's installation instructions.

(d) No representative of Infiltrator has the authority to change this Limited Warranty in any manner whatsoever, or to extend this Limited Warranty. No warranty applies to any party other than the original Holder.

The above represents the standard Limited Warranty offered by Infiltrator. A limited number of states and counties have different warranty requirements. Any purchaser of Units should contact Infiltrator's corporate headquarters in Old Saybrook, Connecticut, prior to such purchase, to obtain a copy of the applicable warranty, and should carefully read that warranty prior to the purchase of Units.

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U.S. Patents: 4,759,661; 5,017,041; 5,156,488; 5,336,017; 5,401,116; 5,401,459; 5,511,903; 5,716,163; 5,588,778; 5,839,844 Canadian Patents: 1,329,959; 2,004,564 Other patents pending. Infiltrator, Equalizer, Quick4, and SideWinder are registered trademarks of Infiltrator Water Technologies. Infiltrator is a registered trademark in France. Infiltrator Water Technologies is a registered trademark in Mexico. Contour, MicroLeaching, PolyTuff, ChamberSpacer, MultiPort, PosiLock, QuickCut, QuickPlay, SnapLock and StraightLock are trademarks of Infiltrator Water Technologies.
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