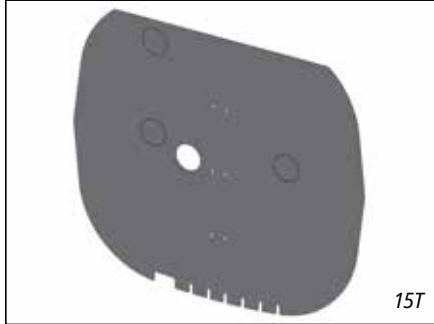


Infiltrator 15T Baffle

Assembly Instructions

Addendum to Infiltrator IM/CM Series Septic Tanks Assembly Instructions



15T Tee-Baffle Assembly

The following instructions should be followed to assemble a baffle to meet the regulatory requirements in the states of Delaware and Pennsylvania.

Follow steps 1 through 4 in the Infiltrator IM/CM Series Septic Tanks Assembly Instructions.

15T Baffle Step 1: Identify the appropriate perforated baffle port opening corresponding to the 15T baffle configuration as shown in the top right corner of the inlet side of the baffle. Carefully remove the perforated opening by knocking the port center with a hammer or mallet.



15T Baffle Step 2: Insert the 15T Tee-Baffle Assembly into the port opening manually. The exterior flange on the rubber grommet must be inserted completely through the baffle port opening to create a connection between the flange and the baffle. Align the 15T Tee-Baffle assembly vertically on the baffle wall by rotating the assembly toward the ground.



View from the outlet side



View from the inlet side

Follow steps 5 through 7 and 14 through 16 in the Infiltrator IM/CM Series Septic Tanks Assembly Instructions.

Once the assembly is completed through step 16 verify that the baffle wall is properly seated in the baffle channel on the top of the tank and that the 15T Tee-Baffle assembly is properly aligned on the baffle wall.



View of baffle/baffle channel connection

Complete the balance of the assembly using the standard assembly instructions.