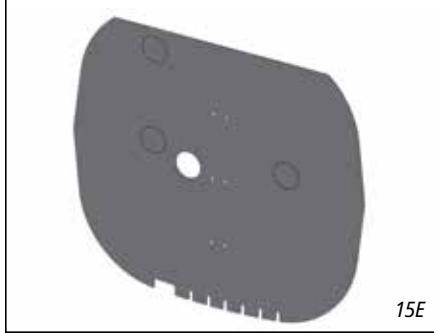


Infiltrator 15E Baffle

Assembly Instructions

Addendum to Infiltrator IM/CM Series Septic Tanks Assembly Instructions



The following instructions should be followed to assemble a baffle to meet the regulatory requirements in the states of Alaska, Arizona, California and New Mexico.

Follow steps 1 through 4 in the Infiltrator IM/CM Series Septic Tanks Assembly Instructions.

15E Baffle Step 1: Identify the appropriate perforated baffle port opening corresponding to the 15E baffle configuration as shown to the right of center of the inlet side of the baffle. Carefully remove the perforated opening by knocking the port center with a hammer or mallet.



15E Baffle Step 2: Insert the 15E Elbow-Baffle Assembly into the port opening manually. The exterior flange on the rubber grommet must be inserted completely through the baffle port opening to create a connection between the flange and baffle. Align the 15E Elbow-Baffle Assembly vertically on the baffle wall by rotating the elbow toward the ground.



View from outlet side



View from inlet side

Follow steps 5 through 7 and 14 through 16 on the Infiltrator IM/CM Series Septic Tanks Assembly Instructions.

Once the assembly is completed through step 16 verify that the baffle wall is properly seated in the baffle channel on the top of the tank and that the 15E Elbow-Baffle assembly is properly aligned on the baffle wall.

Complete the balance of the assembly using the standard assembly instructions.



15E Elbow-Baffle Assembly