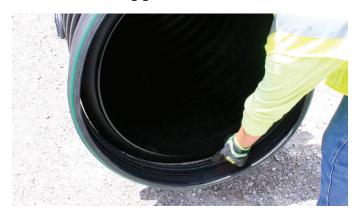
24"-36" Saddle Gasket Installation Guide



In preparing 24"-36" (600-900 mm) gasket and pipe for installation, please clean dirt and debris from gasket and pipe surface and make sure gasket seal is in proper orientation.

NOTE: Pre-stretching gasket before installation is NOT recommended.



STEP 1: Initiate installation with gasket splice on bottom of pipe. **NOTE**: Gasket installation is more difficult in colder temperatures.



STEP 3: Use a pry bar to stretch the gasket into place. Use the exclusive pry hole technology built into the 24"-36" (600-900 mm) gasket. When gasket is in final location an audible "snap" will be heard.



24"-36" saddle gasket installed on HDPE pipe.



STEP 2: Slide gasket onto corrugation until it is difficult to stretch (typically ten and two o'clock positions).



STEP 4: Check final location of gasket to make sure the gasket is properly positioned completely around the pipe. The green stripe should be positioned on the end of the pipe.



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