

# 24"-36" Saddle Gasket Installation Guide



View 24"-36"  
install video.

In preparing 24"-36" (600-900 mm) gasket and pipe for installation, please clean dirt and debris from gasket and pipe surface and make sure gasket seal is in proper orientation.

**NOTE:** Pre-stretching gasket before installation is NOT recommended.



**STEP 1:** Initiate installation with gasket splice on bottom of pipe. **NOTE:** Gasket installation is more difficult in colder temperatures.



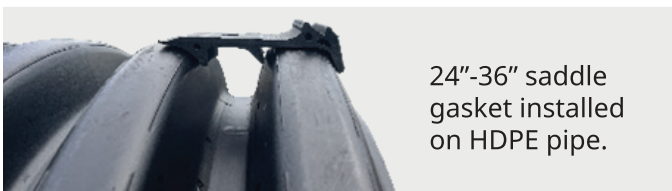
**STEP 2:** Slide gasket onto corrugation until it is difficult to stretch (typically ten and two o'clock positions).



**STEP 3:** Use a pry bar to stretch the gasket into place. Use the exclusive pry hole technology built into the 24"-36" (600-900 mm) gasket. When gasket is in final location an audible "snap" will be heard.



**STEP 4:** Check final location of gasket to make sure the gasket is properly positioned completely around the pipe. The green stripe should be positioned on the end of the pipe.



24"-36" saddle gasket installed on HDPE pipe.

