

# ADS PolyFlex<sup>®</sup> Potable Water Service Pipe (SIDR IPS PE4710)

ADS PolyFlex Potable Grade Water Service Pipe is a leader in today's water service and irrigation markets. Its flexibility and durability distinguish it from the competition and make it ideal for a variety of application.

ADS Potable Water Service Pipe is strong and resistant to many common causes of damage such as vibrations, surface loads and pressure surges.

## Applications

- Non-AWWA Water Service Lines
- Well/pump water systems
- Landscape & agricultural irrigation systems
- Slurry pipelines

## Features

- Certified to meet NSF/ANSI 14/61 standard
- Available in blue or black pipe
- Durable plastic material stands the test of time
- Strength withstands weather and the human element
- Incremental footage markers printed every 2' (0.6 m) throughout each coil length
- Light weight for easy handling
- Chemically resistant

## Benefits

- Resistant to rot or corrosion
- Fast and easy to install
- Easy installation provides cost efficiency
- Flexible lengths can be installed in uneven terrain
- Flexibility makes it ideal for a variety of projects
- Available in a variety of lengths



# ADS PolyFlex Potable Water Service Pipe (SIDR IPS) Specification

## Scope

This specification describes ADS PolyFlex Potable Water Service Pipe (IPS) SIDR 9 and SIDR 7 for use in potable water service applications.

## Pipe Requirements

ADS potable water service pipe shall meet the requirements of ASTM D2239 and NSF/ANSI Standards 14 and 61. Pipe dimensions shall meet Iron Pipe Size (IPS) standards.

## Material Properties

Pipe material shall be high-density polyethylene conforming to the minimum requirements of cell classification 445574C CC3 or 445574E CC3 as defined and described in ASTM D3350, except that carbon black content should not exceed 3.0%. The resin shall have a material designation code of PE4710 by the Plastic Pipe Institute.

## Disinfection/Maintenance

The active chlorine content of disinfecting solutions shall not exceed 12%. All disinfecting solution must be flushed from all lines within the system. Industry accepted procedures, like ANSI/AWWA C651 *Disinfecting Water Mains*, should be followed for both new and repaired potable water lines.

## Installation

Installation is similar to other flexible pipe products. Methods including direct bury, plowing or pulling are applicable per local, state or federal guidelines for the application.

## Pipe properties

SIDR 9 Nominal Diameter in (mm)	½" (13)	¾" (19)	1" (25)	1¼" (32)	1½" (38)	2" (50)
Inside diameter in (mm)	0.622 ±0.01 (15.8 ±0.25)	0.824 ±0.015 (20.9 ±0.38)	1.049 ±0.02 (26.6 ±0.51)	1.380 ±0.02 (35.1 ±0.51)	1.610 ±0.02 (40.9 ±0.51)	2.067 ±0.02 (52.5 ±0.51)
Wall Thickness in (mm)	0.069 +0.02 (1.8 +0.51)	0.092 +0.02 (2.3 +0.51)	0.117 +0.02 (3.0 +0.51)	0.153 +0.02 (3.9 +0.51)	0.179 +0.02 (4.5 +0.51)	0.230 +0.028 (5.8 +0.71)
Pressure rating @ 73° F psi (kPa)	200 (1379)	200 (1379)	200 (1379)	200 (1379)	200 (1379)	200 (1379)
Weight gm/ft (gm/m)	32 ±2 (105 ±7)	53 ±2 (174 ±7)	88 ±3 (289 ±10)	155 ±3 (509 ±10)	185 ±3 (607 ±16)	330 ±5 (1083 ±16)

SIDR 7 Nominal Diameter in (mm)	½" (13)	¾" (19)	1" (25)	1¼" (32)	1½" (38)	2" (50)
Inside diameter in (mm)	0.622 ±0.01 (15.8 ±0.25)	0.824 ±0.015 (20.9 ±0.38)	1.049 ±0.02 (26.6 ±0.51)	1.380 ±0.02 (35.1 ±0.51)	1.610 ±0.02 (40.9 ±0.51)	2.067 ±0.02 (52.5 ±0.51)
Wall Thickness in (mm)	0.089 +0.02 (2.3 +0.51)	0.118 +0.02 (3.0 +0.51)	0.150 +0.02 (3.8 +0.51)	0.197 +0.02 (5.0 +0.51)	0.230 +0.03 (5.8 +0.71)	0.295 +0.035 (7.5 +0.89)
Pressure rating @ 73° F psi (kPa)	250 (1724)	250 (1724)	250 (1724)	250 (1724)	250 (1724)	250 (1724)
Weight gm/ft (gm/m)	38 ±2 (125 ±7)	71 ±2 (233 ±7)	116 ±3 (381 ±10)	210 ±3 (689 ±10)	227 ±5 (745 ±16)	440 ±5 (1443 ±16)

\*Additional SIDRs may be available. Contact an ADS Representative for regional availability.

## Build America, Buy America (BABA)

ADS PolyFlex IPS Pipe, manufactured in accordance with ASTM D2239, complies with the requirements in the Build America, Buy America (BABA) Act.

