

## S2.02 SaniTite® HP 12”-60” Pipe Specification

### Scope

This specification describes 12- through 60-inch (300 to 1500 mm) SaniTite HP pipe for use in gravity-flow sanitary sewer applications.

### Pipe Requirements

12”-30” (300 to 750 mm) SaniTite HP dual wall pipe shall have a smooth interior and annular exterior corrugations; 30”-60” (750-1500 mm) SaniTite HP triple wall pipe shall have a smooth interior and exterior surfaces with annular inner corrugations

- 12- through 30-inch (300 to 750 mm) dual wall pipe shall meet ASTM F2764
- 30- through 60-inch (750 to 1500 mm) triple wall pipe shall meet ASTM F2764
- 12- through 60-inch (300 to 1500 mm) pipe shall have a minimum pipe stiffness of 46 pii when tested in accordance with ASTM D2412
- Manning’s “n” value for use in design shall be 0.012.

### Joint Performance

Pipe shall be joined using a bell and spigot joint meeting the requirements of ASTM F2764. The joint shall be watertight according to the requirements of ASTM D3212, with the addition of a 15 psi pressure requirement. Gaskets shall meet the requirements of ASTM F477. Gaskets shall be installed by the pipe manufacturer and covered with a removable, protective wrap to ensure the gaskets are free from debris. A joint lubricant available from the manufacturer shall be used on the gasket and bell during assembly. 12- through 60-inch (300 to 1500 mm) diameters shall have a reinforced bell with a polymer composite band installed by the manufacturer.

### Fittings

Fittings shall conform to ASTM F2764. Bell and spigot connections shall utilize a welded or integral bell and valley or inline gaskets meeting the watertight joint performance requirements of ASTM D3212.

### Field Pipe and Joint Performance

To assure watertightness, field performance verification may be accomplished by testing in accordance with ASTM F1417 or ASTM F2487. Appropriate safety precautions must be used when field-testing any pipe material. Contact the manufacturer for recommended leakage rates.

### Material Properties

Polypropylene compound for pipe and fitting production shall be an impact modified copolymer meeting the material requirements of ASTM F2764

### Installation

Installation shall be in accordance with ASTM D2321 and ADS recommended installation guidelines, with the exception that minimum cover in traffic areas for 12- through 48-inch (300 to 1200 mm) diameters shall be one foot (0.3 m) and for 60-inch (1500mm) diameter the minimum cover shall be 2-ft (0.6m) in single run applications. Backfill for minimum cover situations shall consist of Class 1 (compacted) or Class 2 (minimum 90% SPD) material. Maximum fill heights depend on embedment material and compaction level; please refer to Technical Note 2.05. Contact your local ADS representative or visit our website at [www.adspipe.com](http://www.adspipe.com) for a copy of the latest installation guidelines.

### Build America, Buy America (BABA)

N-12 Plain End pipe (per AASHTO), manufactured in accordance with ASTM F2764, complies with the requirements in the Build America, Buy America (BABA) Act.

### Pipe Dimensions

\* Pipe O.D. values are provided for reference purposes only, values stated for 12 through 60-inch are ±1 inch. Contact a sales representative for exact values

Nominal Pipe I.D. in (mm)	12 (300)	15 (375)	18 (450)	24 (600)	30 (750)	36 (900)	42 (1050)	48 (1200)	60 (1500)
Average Pipe I.D. in (mm)	12.1 (307)	14.9 (378)	18.0 (457)	24.1 (612)	30.1 (765)	35.7 (907)	41.8 (1062)	47.3 (1201)	59.3 (1506)
Average Pipe O.D. in (mm)	14.5 (368)	17.6 (447)	21.2 (538)	28.0 (711)	35.5 (902)	41.5 (1054)	47.4 (1204)	54.1 (1374)	67.1 (1704)